

Cordless Driver Drill

Equipped with Electric Brake MODEL 6019D



INSTRUCTION MANUAL

⚠ WARNING:

For your personal safety, READ and UNDERSTAND before using. SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.

www.makitatools.com

SPECIFICATIONS

Mo	6019D		
	Steel	10 mm (3/8")	
Conneities	Wood	15 mm (9/16")	
Capacities	Wood screw	5.1 x 35 mm (13/64" x 1-3/8")	
	Machine screw	6 mm (1/4")	
1 (5514)	High	0 - 600/min.	
No load speed (RPM)	Low	0 - 200/min.	
Overal	251 mm (9-7/8")		
Net v	1.1 kg (2.4 lbs)		

Battery Cartridge 7000	Battery Charger DC7100			
Voltage	Input	Output	Charging time	
7.2 V	A. C. only 50 Hz - 60 Hz	D.C.7.2 V	1 Hr.	

- Manufacturer reserves the right to change specifications without notice.
- · Specifications may differ from country to country.

GENERAL SAFETY RULES

USA003-1

(FOR All BATTERY OPERATED TOOLS)

⚠ WARNING:

Read and understand all instructions. Failure to follow all instructions listed below, may result in electric shock, fire and/or serious personal injury.

SAVE THESE INSTRUCTIONS

Work Area

- Keep your work area clean and well lit.
 Cluttered benches and dark areas invite accidents.
- Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust. Power tools create sparks which may ignite the dust or fumes.

 Keep bystanders, children, and visitors away while operating a power tool. Distractions can cause you to lose control.

Electrical Safety

- 4. A battery operated tool with integral batteries or a separate battery pack must be recharged only with the specified charger for the battery. A charger that may be suitable for one type of battery may create a risk of fire when used with another battery.
- Use battery operated tool only with specifically designated battery pack. Use of any other batteries may create a risk of fire.

Personal Safety

- 6. Stay alert, watch what you are doing, and use common sense when operating a power tool. Do not use tool while tired or under the influence of drugs, alcohol, or medication. A moment of inattention while operating power tools may result in serious personal injury.
- Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing, and gloves away from moving parts. Loose clothes, jewelry, or long hair can be caught in moving parts.
- Avoid accidental starting. Be sure switch
 is in the locked or off position before
 inserting battery pack. Carrying tools with
 your finger on the switch or inserting the battery pack into a tool with the switch on invites
 accidents.
- Remove adjusting keys or wrenches before turning the tool on. A wrench or a key that is left attached to a rotating part of the tool may result in personal injury.
- 10. Do not overreach. Keep proper footing and balance at all times. Proper footing and balance enable better control of the tool in unexpected situations.
- 11. Use safety equipment. Always wear eye protection. Dust mask, non-skid safety

shoes, hard hat, or hearing protection must be used for appropriate conditions.

Tool Use and Care

- 12. Use clamps or other practical way to secure and support the workpiece to a stable platform. Holding the work by hand or against your body is unstable and may lead to loss of control.
- 13. Do not force tool. Use the correct tool for your application. The correct tool will do the job better and safer at the rate for which it is designed.
- 14. Do not use tool if switch does not turn it on or off. A tool that cannot be controlled with the switch is dangerous and must be repaired.
- 15. Disconnect battery pack from tool or place the switch in the locked or off position before making any adjustments, changing accessories, or storing the tool. Such preventive safety measures reduce the risk of starting the tool accidentally.
- 16. Store idle tools out of reach of children and other untrained persons. Tools are dangerous in the hands of untrained users.
- 17. When battery pack is not in use, keep it away from other metal objects like: paper clips, coins, keys, nails, screws, or other small metal objects that can make a connection from one terminal to another. Shorting the battery terminals together may cause sparks, burns, or a fire.
- 18. Maintain tools with care. Keep cutting tools sharp and clean. Properly maintained tools with sharp cutting edge are less likely to bind and are easier to control.
- 19. Check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the tool's operation. If damaged, have the tool serviced before using. Many accidents are caused by poorly maintained tools.

20. Use only accessories that are recommended by the manufacturer for your model. Accessories that may be suitable for one tool may create a risk of injury when used on another tool.

SERVICE

21. Tool service must be performed only by qualified repair personnel. Service or main-

- tenance performed by unqualified personnel may result in a risk of injury.
- 22. When servicing a tool, use only identical replacement parts. Follow instructions in the Maintenance section of this manual. Use of unauthorized parts or failure to follow Maintenance instructions may create a risk of shock or injury.

SPECIFIC SAFETY RULES

USB022-2

DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to cordless drill safety rules. If you use this tool unsafely or incorrectly, you can suffer serious personal injury.

- Hold tool by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring. Contact with a "live" wire will also make exposed metal parts of the tool "live" and shock the operator.
- Be aware that this tool is always in an operating condition, because it does not have to be plugged into an electrical outlet
- 3. Always be sure you have a firm footing.
- 4. Be sure no one is below when using the tool in high locations.

- 5. Hold the tool firmly.
- 6. Keep hands away from rotating parts.
- Do not leave the tool running. Operate the tool only when hand-held.
- Do not touch the drill bit or the workpiece immediately after operation; they may be extremely hot and could burn your skin.
- Some material contains chemicals which may be toxic. Take caution to prevent working dust inhalation and skin contact. Follow material supplier safety data.

SAVE THESE INSTRUCTIONS

↑ WARNING:

MISUSE or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

SYMBOLS USD301-1

The followings show the symbols used for tool.		
Vvolts	n	.no load speed
direct current	/min	revolutions or reciprocation per minute

IMPORTANT SAFETY INSTRUCTIONS FOR CHARGER & BATTERY CARTRIDGE

USC001-3

- SAVE THESE INSTRUCTIONS This manual contains important safety and operating instructions for battery charger.
- Before using battery charger, read all instructions and cautionary markings on (1) battery charger, (2) battery, and (3) product using battery.
- CAUTION To reduce risk of injury, charge only MAKITA rechargeable batteries marked on the charger label. Other types of batteries may burst causing personal injury and damage.
- 4. Do not expose charger to rain or snow.
- Use of an attachment not recommended or sold by the battery charger manufacturer may result in a risk of fire, electric shock, or injury to persons.

- To reduce risk of damage to electric plug and cord, pull by plug rather than cord when disconnecting charger.
- Make sure cord is located so that it will not be stepped on, tripped over, or otherwise subjected to damage or stress.
- An extension cord should not be used unless absolutely necessary. Use of improper extension cord could result in a risk of fire and electric shock. If extension cord must be used, make sure:
 - a. That pins on plug of extension cord are the same number, size, and shape as those of plug on charger;
 - b. That extension cord is properly wired and in good electrical condition;
 - c. That wire size is at least as large as the one specified in the table below.

Table 1: RECOMMENDED MINIMUM AWG SIZE FOR EXTENSION CORDS FOR BATTERY CHARGERS

Length of Cord (Feet)	25	50	100	150
AWG Size of Cord	18	18	18	16

- 9. Do not operate charger with damaged cord or plug replace them immediately.
- Do not operate charger if it has received a sharp blow, been dropped, or otherwise
- damaged in any way; take it to a qualified serviceman.
- Do not disassemble charger or battery cartridge; take it to a qualified serviceman

when service or repair is required, Incorrect reassembly may result in a risk of electric shock or fire.

- To reduce risk of electric shock, unplug charger from outlet before attempting any maintenance or cleaning. Turning off controls will not reduce this risk.
- The battery charger is not intended for use by young children or infirm persons without supervision.
- Young children should be supervised to ensure that they do not play with the battery charger.
- 15. If operating time has become excessively shorter, stop operating immediately. It may result in a risk of overheating, possible burns and even an explosion.
- 16. If electrolyte gets into your eyes, rinse them out with clear water and seek medical attention right away. It may result in loss of your eyesight.

ADDITIONAL SAFETY RULES FOR CHARGER & BATTERY CARTRIDGE

- Do not charge Battery Cartridge when temperature is BELOW 10°C (50°F) or ABOVE 40°C (104°F).
- Do not attempt to use a step-up transformer, an engine generator or DC power receptacle.
- Do not allow anything to cover or clog the charger vents.
- Always cover the battery terminals with the battery cover when the battery cartridge is not used.
- 5. Do not short the battery cartridge:
 - (1) Do not touch the terminals with any conductive material.
 - (2) Avoid storing battery cartridge in a container with other metal objects such as nails, coins, etc.

- (3) Do not expose battery cartridge to water or rain.
- A battery short can cause a large current flow, overheating, possible burns and even a breakdown.
- Do not store the tool and Battery Cartridge in locations where the temperature may reach or exceed 50°C (122°F).
- Do not incinerate the Battery Cartridge even if it is severely damaged or is completely worn out. The battery cartridge can explode in a fire.
- Be careful not to drop, shake or strike battery.
- Do not charge inside a box or container of any kind. The battery must be placed in a well ventilated area during charging.

SAVE THESE INSTRUCTIONS

FUNCTIONAL DESCRIPTION

002045

1. Set plate

2. Battery cartridge

002862

1. Charging light

⚠ CAUTION:

 Always be sure that the tool is switched off and the battery cartridge is removed before adjusting or checking function on the tool.

Installing or removing battery cartridge

- Always switch off the tool before insertion or removal of the battery cartridge.
- To remove the battery cartridge, pull out the set plate on the tool and grasp both sides of the cartridge while withdrawing it from the tool.
- To insert the battery cartridge, align the tongue on the battery cartridge with the groove in the housing and slip it into place. Snap the set plate back into place. Be sure to close the set plate fully before using the tool to prevent the battery cartridge from accidentally falling out of the tool.
- Do not use force when inserting the battery cartridge. If the cartridge does not slide in easily, it is not being inserted correctly.

Charging

- Plug the battery charger into the proper AC voltage source.
- Insert the battery cartridge so that the plus and minus terminals on the battery cartridge are on the same sides as their respective markings on the charger. Insert the cartridge fully into the port so that it rests on the charger port floor.
- 3. When the battery cartridge is inserted, the charging light color will flash in red color and charging will begin.
- 4. When the charging light goes out after about one hour, you may remove the fully charged battery cartridge.
- 5. After charging, unplug the charger from the power source.

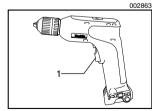
NOTE:

 The battery charger is for charging Makita battery cartridge. Never use it for other purposes or for other manufacturer's batteries.

- If you try to charge a battery cartridge from a just operated tool, sometimes the charging light will not come on. If this occurs, let the cartridge cool off for a while. Then re-insert it and try to charge it once more.
- When you charge a new battery cartridge or a battery cartridge which has not been used for a long period of time, it may not accept a full charge. This is a normal condition and does not indicate a problem. You can recharge the battery cartridge fully after discharging it completely and recharging a couple of times.
- When you charge a battery cartridge which has not been used for a long period, sometimes the charging light will go out soon. If this occurs, remove the battery cartridge and re-insert it. If the charging light goes out within one minute even after repeating this procedure a couple of times, the battery cartridge is dead. Replace it with a new one.
- If you wish to charge two battery cartridges, allow 15 minutes between charging on the charger.

Tips for maintaining maximum battery life

- Charge the battery cartridge before completely discharged.
 - Always stop tool operation and charge the battery cartridge when you notice less tool power.
- Never recharge a fully charged battery cartridge. Overcharging shortens the battery service life.
- 3. Charge the battery cartridge with room temperature at 10°C 40°C (50°F 104°F).
 - Let a hot battery cartridge cool down before charging it.



1. Switch trigger

Switch action

⚠ CAUTION:

 Before inserting the battery cartridge into the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

To start the tool, simply pull the switch trigger. Tool speed is increased by increasing pressure on the switch trigger. Release the switch trigger to stop.

Electric brake

This tool is equipped with an electric brake. If the tool consistently fails to quickly stop after switch trigger release, have tool serviced at a Makita service center.

Reversing switch action

This tool has a reversing switch to change the direction of rotation. Move the reversing switch lever to the A side for clockwise rotation or the B side for counterclockwise rotation.

When the reversing switch lever is in the neutral position, the switch trigger cannot be pulled.

↑ CAUTION:

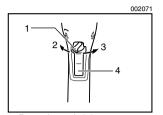
- Always check the direction of rotation before operation.
- Use the reversing switch only after the tool comes to a complete stop. Changing the direction of rotation before the tool stops may damage the tool.
- When not operating the tool, always set the reversing switch lever to the neutral position.

Speed change

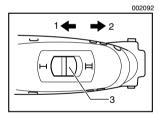
To change the speed, first switch off the tool and then slide the speed change lever to the "II" side for high speed or "I" side for low speed. Be sure that the speed change lever is set to the correct position before operation. Use the right speed for your job.

↑ CAUTION:

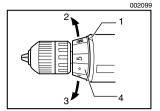
- Always set the speed change lever fully to the correct position. If you operate the tool with the speed change lever positioned halfway between the "I" side and "II" side, the tool may be damaged.
- Always make sure that the gear is engaged properly by running the tool under no load after sliding the speed change lever to the desired speed position. If you operate the tool with the gear engaged improperly, the tool may be damaged.
- Do not use the speed change lever while the tool is running. The tool may be damaged.



- 1. Reversing switch lever
- 2. Counter clockwise
- 3. Clockwise
- 4. Switch trigger



- 1. Low speed
- 2. High speed
- 3. Speed change lever



- Pointer
- 2. Weak
- 3. Strong
- 4. Torque adjusting ring

Adjusting the fastening torque

The fastening torque can be adjusted in 6 steps by turning the adjusting ring so that its graduations are aligned with the pointer on the tool body. The fastening torque is minimum when the number 1 is aligned with the pointer, and maximum when the marking is aligned with the pointer.

The clutch will slip at various torque levels when set at the number 1 to 5. The clutch is designed not to slip at the a marking.

Before actual operation, drive a trial screw into your material or a piece of duplicate material to determine which torque level is required for a particular application.

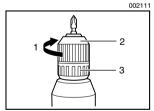
NOTE:

- The adjusting ring does not lock when the pointer is positioned only halfway between the graduations.
- Do not operate the tool with the adjusting ring set between the number 5 and the marking. The tool may be damaged.

ASSEMBLY

↑ CAUTION:

 Always be sure that the tool is switched off and the battery cartridge is removed before carrying out any work on the tool.



- 1. Tighten
- 2. Sleeve
- 3. Ring

Installing or removing driver bit or drill bit

Hold the ring and turn the sleeve counterclockwise to open the chuck jaws. Place the bit in the chuck as far as it will go. Hold the ring firmly and turn the sleeve clockwise to tighten the chuck.

To remove the bit, hold the ring and turn the sleeve counterclockwise.

When not using the driver bit, keep it in the bit holders. Bits 45 mm (1-3/4") long can be kept there.

OPERATION

Screwdriving operation

⚠ CAUTION:

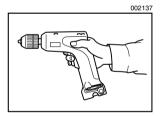
 Adjust the adjusting ring to the proper torque level for your work. Place the point of the driver bit in the screw head and apply pressure to the tool. Start the tool slowly and then increase the speed gradually. Release the switch trigger as soon as the clutch cuts in.

NOTE:

- Make sure that the driver bit is inserted straight in the screw head, or the screw and/or bit may be damaged.
- When driving wood screws, predrill pilot holes to make driving easier and to prevent splitting of the workpiece. See the chart.

Nominal diameter of	Recommended size
wood screw (mm)	of pilot hole (mm)
3.1 (1/8")	2.0 - 2.2 (5/64" - 3/32")
3.5 (9/64")	2.2 - 2.5 (3/32" - 3/32")
3.8 (5/32")	2.5 - 2.8 (3/32" - 7/64")
4.5 (11/64")	2.9 - 3.2 (7/64" - 1/8")
4.8 (3/16")	3.1 - 3.4 (1/8" - 9/64")
5.1 (13/64")	3.3 - 3.6 (1/8" - 9/64")

 If the tool is operated continuously until the battery cartridge has discharged, allow the tool to rest for 15 minutes before proceeding with a fresh battery.



Drilling operation

Drilling in wood

When drilling in wood, the best results are obtained with wood drills equipped with a guide screw. The guide screw makes drilling easier by pulling the bit into the workpiece.

Drilling in metal

To prevent the bit from slipping when starting a hole, make an indentation with a center-punch and hammer at the point to be drilled. Place the point of the bit in the indentation and start drilling.

Use a cutting lubricant when drilling metals. The exceptions are iron and brass which should be drilled dry.

⚠ CAUTION:

 Pressing excessively on the tool will not speed up the drilling. In fact, this excessive pressure will only serve to damage the tip of your bit, decrease the tool performance and shorten the service life of the tool.

- There is a tremendous force exerted on the tool/bit at the time of hole break through. Hold the tool firmly and exert care when the bit begins to break through the workpiece.
- A stuck bit can be removed simply by setting the reversing switch to reverse rotation in order to back out. However, the tool may back out abruptly if you do not hold it firmly.
- Always secure small workpieces in a vise or similar holddown device.
- If the tool is operated continuously until the battery cartridge has discharged, allow the tool to rest for 15 minutes before proceeding with a fresh battery.

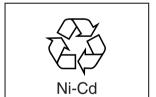
MAINTENANCE

↑ CAUTION:

 Always be sure that the tool is switched off and the battery cartridge is removed before attempting to perform inspection or maintenance.

To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

EN0001-1



Recycling the Battery

The only way to dispose of a Makita battery is to recycle it. The law prohibits any other method of disposal.

To recycle the battery:

- 1. Remove the battery from the tool.
- Take the battery to your nearest Makita Factory Service Center

or

b) Take the battery to your nearest Makita Authorized Service Center or Distributor that has been designated as a Makita battery recycling location.

Call your nearest Makita Service Center or Distributor to determine the location that provides Makita battery recycling. See your local Yellow Pages under "Tools-Electric".

ACCESSORIES

↑ CAUTION:

 These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita service center.

- Drill bits
- Screw bits
- · Various type of Makita genuine batteries and chargers
- Rubber pad assembly
- Wool bonnet
- · Foam polishing pad
- Plastic carrying case

Memo			

Vlemo			

Memo		

First-Class Postage Required Post Office will not deliver without proper postage.

Makita U.S.A., Inc. 14930 Northam Street La Mirada, CA 90638-5753

Hdallaallaalldalalddaladdaladlalal

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.This product was purcha	and from			3. How did you learn abo	out this product.	
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Hardware/Lumber Store				From Dealer	Exhibition From Friend	
Tool Distributor				Newspaper Store Display	Previous Usage	
Industrial Supply				Store Display		`
Construction Supply				Catalog	Other ()
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Industrial Maintenance				Features	Durability	
Home Maintenance				Size	Power	
Hobby				Price	Other ()
Other ()				Makita Brand		
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200 Guayama St Hato Rey, PR 00917 (787) 250-8776

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12701 Directors Dr Stafford, TX 77477-3701 (281) 565-8665

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CUSTOMER'S RECORD

When you need service: Send	Date Purchased
complete tool (prepaid) to one of the Makita Factory Service	Dealer's Name & Address
Centers listed, or to an Authorized Makita Service Center. Be sure	
to attach a letter to the outside of the carton detailing the problem	Model No.
with your tool.	Serial No.

WARNING

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints,
- crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

MAKITA LIMITED ONE YEAR WARRANTY

Warranty Policy

Every Makita tool is thoroughly inspected and tested before leaving the factory. It is warranted to be free of defects from workmanship and materials for the period of ONE YEAR from the date of original purchase. Should any trouble develop during this one-year period, return the COMPLETE tool, freight prepaid, to one of Makita's Factory or Authorized Service Centers. If inspection shows the trouble is caused by defective workmanship or material, Makita will repair (or at our option, replace) without charge.

This Warranty does not apply where:

- repairs have been made or attempted by others:
- repairs are required because of normal wear and tear:
- the tool has been abused, misused or improperly maintained:
- alterations have been made to the tool.

IN NO EVENT SHALL MAKITA BE LIABLE FOR ANY INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES FROM THE SALE OR USE OF THE PRODUCT. THIS DISCLAIMER APPLIES BOTH DURING AND AFTER THE TERM OF THIS WARRANTY.

MAKITA DISCLAIMS LIABILITY FOR ANY IMPLIED WARRANTIES, INCLUDING IMPLIED WARRANTIES OF "MERCHANTABILITY" AND "FITNESS FOR A SPECIFIC PURPOSE," AFTER THE ONE-YEAR TERM OF THIS WARRANTY.

This Warranty gives you specific legal rights, and you may also have other rights which vary form state to state. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. Some states do not allow limitation on how long an implied warranty lasts, so the above limitation may not apply to you.

MAKITA MANUFACTURING EUROPE LTD

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